



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3405-041
Job Sheet 190921



Part No: D3405-041

Job Qty: 16 pcs

Part Name: Ground Handling Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/20/19

Job Tracking No:

Due Date: 4/15/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP A 05.09.01 New issue KJ/JLM IPP B 09.01.28 rev.B drawing EC verified by:DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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Container No: S186591



Part: D3405-041

Job No: 190921

Serial No/Batch: S186591

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/11/19

W

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Waterjet - Flow - 1	16 pcs		4/15/19	0.00	1.42	Waterjet - Flow		06/19/06/03
110	QC 2	16 pcs		4/15/19	0.00	0.00	QC 2 - 1		06/19/06/03
120	QC 8	16 pcs		4/15/19	0.00	0.00	QC8-2		JUN 0 4 2019 DAS 40 9-89
130	Small Fab - Brake NC - B4B	16 pcs		4/15/19	0.09	1.33	Small Fab - Brake - 1 - B4B		DAS 30 9-89
							Small Fab - Brake - 2 - B4B		JUN 1 0 2019
							Small Fab - Brake - 3 - B4B		DAS 40 9-89
140	QC 5	16 pcs		4/15/19	0.00	0.00	QC5		JUN 1 0 2019 DAS 40 9-89
150	Large Fab - Welded Assy-2- B4B	16 pcs		4/15/19	0.00	5.06	Large Fab - 1 - B4B		EL
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		DAS 24 9-89
160	QC 9	16 pcs		4/15/19	0.00	0.00	QC9		JUN 1 2 2019
170	QC 5	16 pcs		4/15/19	0.00	0.00	QC5		JUN 1 2 2019
180	Powdercoat - 2 White GI(S)- B4B	16 pcs		4/15/19	0.00	0.47	Powdercoat2		06/19-06/12 DAS 40 9-89
190	QC 3	16 pcs		4/15/19	0.00	0.00	QC3		JUN 1 2 2019 DAS 40 9-89
200	Packaging 3-1 - Stock - B4B	16 pcs		4/15/19	0.00	0.00	Packaging3-1		DAS 21 9-89
210	QC 21 - SA	16 pcs		4/15/19	0.00	0.00	QC21		JUN 1 3 2019

Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB)
 Descriptions: 120 - (QC8- Inspect parts - second check)
 140 - (QC5- Inspect part completeness to step on W/O)
 160 - (QC9- Inspect visual per QSI004- Fusion Welds)
 170 - (QC5- Inspect part completeness to step on W/O)
 180 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel)
 190 - (QC3- Inspect Part Finish)
 200 - (Identify as per dwg & Stock Location: _____)
 210 - (QC21- Final Inspection - Work Order Release)

START 11:00 OUT: 1:00 FINISH 11:30 M175459

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	2.4640 sf (.154 ea)	100-Waterjet - Flow - 1	5159397
D3404-1	Ground Handling Wheel Lug	16 pcs (1 ea)	150-Large Fab - Welded Assy-2- B4B	169664

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S11GA	2	73	0
150-Large Fab - Welded Assy-2- B4B	D3404-1	16	38	0

Part Specifications
Specifications could not be found.

Plex 6/3/19 9:24 AM dart.lacelle.linda

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

DART
AEROSPACE

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Part: D3405 - 041

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Date: 06/03/19